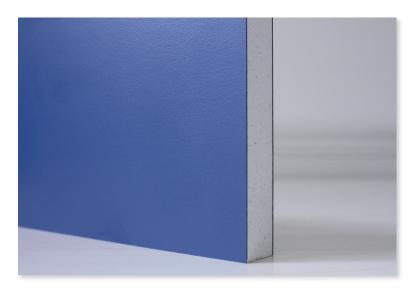




# PROMARINE®-450T



## **Product description**

PROMARINE®-450T is a non-combustible autoclaved calcium silicate board, formulated without asbestos and formaldehyde, with excellent fire performance; ideal for installation and application in the marine market for A, B and C Class divisions.

## **Properties**

- smooth and consistent surface finish
- suitable for bonding with high pressure laminates
- easy to work, cut and fix
- moisture resistant

Technical data				
Colour		Off-white		
Surface conditions		Smooth, sanded		
Nominal density (tolerance) (EN 12467)	kg/m³	450 (±15%)		
Reaction to fire		Non-combustible Certificate Number: 164.109/1121 /WCL MED 475TE		
Class divisions Panel thickness Panels joint 1)	mm	A0 Bulkhead 19 Solid spline	A60 Bulkhead 19+19 with 10mm air gap Solid Spline	B15 Bulkhead 19 Solid spline, "C" spline
Tallets joint		Solid spilite	Solid Spilite	or Omega joint
Thermal conductivity				
20 °C (hot wire method)	W/mK	0.138		
Alkalinity	рН	7-10		
Coefficient of expansion $\alpha$	m/mK	2.4·10 <sup>-6</sup>		
Moisture movement	%	< 0.1 (ambient to saturated)		
Moisture content				
Typical	%	< 5 (at despatch)		
Maximum	%	< 12		
Bending strength (oven dry, EN 12467)	N/mm²	> 2.2		
Compressive strength (oven dry, EN 12467)				
5% deformation	N/mm²	5		
10% deformation	N/mm²	10		
Quality assurance	N/mm²	Module D. Certificate WCL MED164.109/1121/0475QA		

<sup>&</sup>lt;sup>1)</sup> See specific drawings on page 2.

Acoustic properties			
Thickness	mm	19	19+19 (+10mm air gap)
R <sub>w</sub> index (ISO 717/1)	dB	27 <sup>2)</sup>	36

<sup>&</sup>lt;sup>2)</sup> See ISO 10140/2 curve on page 2.

Dimensions (standard)			
Thickness (tolerance)	mm	16 (±0.4, double sanded)	19 (±0.4, double sanded)
Width (tolerance)	mm	1220 (±1)	1220 (±1)
Length (tolerance)	mm	2440 (±1)	2440 (±1)





## PROMARINE®-450T

#### **Areas of application**

- A, B & C Class constructions
- Compartmentation
- Linings
- Non-combustible furniture

### Workability

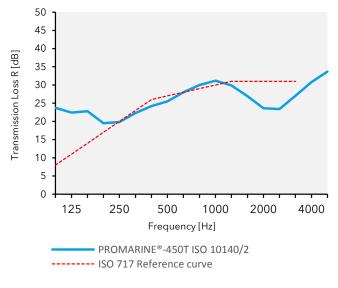
PROMARINE®-450T can be cut using normal woodworking tools or by using circular blades. During cutting operations use personal protective equipment (see below).

#### **Handling**

PROMARINE®-450T should be worked and installed using appropriate personal protective equipment (PPE). Use protective gloves, glasses, suitable respiratory equipment

#### **Acoustic properties**

19mm, Rw=27 [dB]



to avoid health effects, and suit. Use dust extraction when worked inside. After use, thoroughly wash hands and any other parts that could have been in contact with the material. For further information refer to Safety Information Sheet.

#### **Waste disposal**

Refer to local legislation. If not available: The board is not classified as a dangerous substance and so no special provisions are required regarding the carriage and disposal of the product to landfill.

#### Storage

Store on a flat surface, in a dry area.

#### **Class divisions - joint drawings**

Solid spline

